



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3272-1

Job Sheet 169753



Part No: D3272-1

Job Qty: 2 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 12/22/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/21/17	0.00	0.00	Start Up Large Fab-4		DC 2017-12-21
100	Large Fab	2 pcs		12/22/17	0.00	0.93	Large Fab 8		DC 2017-12-21
110	QC	2 pcs		12/22/17	0.00	0.00	QC5		CPC
120	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging3 Large Fab		CPC
130	QC21-SA	2 Ea		12/22/17	0.00	0.00	QC21		

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg
Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Debur
120 - LOCATION: WA003

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2622-120C	2	86	0	0



S026275



Step

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CANADA

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PART NO: D3272-1

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/21/17

Job No: 169753